



June, 2011



NEXTERA ENERGY CANADA, ULC SUMMERHAVEN WIND ENERGY CENTRE APPLICATION FOR A RENEWABLE ENERGY APPROVAL

Wind Turbine Specifications Report

Submitted to:
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REPORT



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1.0 INTRODUCTION

This Wind Turbine Specifications Report (the Report) has been prepared to provide information to the public, Aboriginal communities, municipalities and local authorities regarding the proposed Summerhaven Wind Energy Centre (the Project). The Report is a required component of an Application for a Renewable Energy Approval (REA Application) under Ontario Regulation (O. Reg.) 359/09¹ made under the *Environmental Protection Act* (EPA).

This Report has been prepared in accordance with O. Reg. 359/09. Table 1 summarizes information to be included in the Report based on Table 1 of O. Reg. 359/09 and directs readers to the associated section(s) of this document.

Table 1: Wind Turbine Specifications Report requirements under O. Reg. 359/09

| Requirement as per O. Reg. 359/09 | Report section where information can be found |
|---|---|
| Make and model | Section 2, Table 2 |
| Name plate capacity | Section 2, Table 2 |
| Hub height above grade | Section 2, Table 2 |
| Rotational speeds | Section 2, Table 2 |
| Acoustic emission data (including sound power level and frequency spectrum, in terms of octave-band sound power levels) | Section 2.1, Appendix A |

Additional information about the Project can be found in the Construction Plan Report (Golder, 2011a), Design and Operations Report (Golder, 2011b), Decommissioning Plan Report (Golder, 2011c), and Project Description Report (Golder, 2011d). A description of the Site Plan design is provided in the Design and Operations Report. As it is broadly applicable to all of the REA Reports, and to avoid redundancy, the Site Plan diagram has been provided as a stand-alone document (the Site Plan Report).

Technical studies associated with the REA Application requirements were initiated in 2007 and extended into 2010. Additional information about the Project and results of technical studies and assessments of negative environmental effects are available in the following reports:

- Wind Turbine Specifications Report (this Report);
- Natural Heritage Assessment Report (Golder, 2011e);
- Stage 1 Archaeological Assessment Report (Golder, 2010a);
- Heritage Assessment Report (Golder, 2011j);
- Noise Study Report (Golder, 2011f);
- Water Assessment Report (Golder, 2011g);
- Site Plan Report (Golder, 2011h); and

¹ As amended by O. Reg. 521/10 which came into force on January 1, 2011.



■ Consultation Report (Golder, 2011i)

Stage 2, Stage 3 and Stage 4 Archaeological Assessment Reports are not required as part of the REA Application for this Project (Ministry of Energy and Infrastructure, 2010) and are typically not publically available documents due to the confidential nature of the content. Stage 2, Stage 3 and Stage 4 Archaeological Assessment Reports will however be made available to the Ministry of Tourism and Culture (MTC) for review and their issuance of a Comment Letter in advance of construction and hard copies of this information will be provided to Aboriginal communities with an interest in the Project, as identified by the Director, and as agreed to by individual Aboriginal communities.

1.1 Project Summary

The Project consists of the site preparation, construction, operation, and decommissioning of 59 turbine wind generating facility with a total installed nameplate capacity of 131.04 MW. The Project will be owned and operated by NextEra Energy Canada, ULC (NextEra Energy Canada) and will be located in the vicinity of Nanticoke, Haldimand County, Ontario (Figure 1, end of Report). The Project lifespan from obtaining the REA Approval to the end of Decommissioning is estimated to be 27 years.

Turbine towers will be constructed on a concrete foundation. Underground and overhead cables will interconnect individual turbines and eventually connect to the substation (see Site Plan Report). The operation of the wind turbines will be monitored remotely from a Project operations building located near the substation. Once tested and commissioned, the turbines will require scheduled visits for maintenance during the Operations Phase. Maintenance will include complete inspection of the turbines' components and the tower, functionality testing, replacement of worn parts, bolt tightening and lubrication of moving parts. Routine preventative maintenance activities will be completed as per manufacturer requirements.

The Project Area (Figure 1) encompasses approximately 22,583 ha of privately owned land parcels. Land use is predominantly cash-crop agriculture (i.e., farming for corn, soybeans, wheat), although some areas are pasture (predominantly for cattle) and several wooded areas are present. Selkirk Provincial Park and Haldimand Conservation Area are located along the shore of Lake Erie south of the Project Area. The Grand River runs northeast of the Project Area and an Imperial Oil refinery is directly southwest.

The location of the Project was predicated by interest expressed by local landowners. Haldimand County is also attractive for wind development due to its proximity to Lake Erie, which results in favourable wind conditions for power production.

2.0 TECHNICAL SPECIFICATIONS

The Project will consist of 59 wind turbines. To generate the nameplate capacity of 131.04 MW, the Project will utilize a combination of two wind turbine models, which include the Siemens SWT-2.221-101 Low Noise wind turbine (Section 2.1) and the Siemens SWT-2.221-93 Low Noise wind turbine (Section 2.2).



2.1 Siemens SWT-2.221-101 Low Noise Wind Turbine

The Siemens SWT-2.221-101 Low Noise wind turbine is especially suited to areas with low to medium wind speeds and offers support for grid connections in all major markets. A summary of the technical specifications for this wind turbine is presented in Table 2 with additional information provided by the manufacturer in Section 2.1.2.

Table 2: Summary of Technical Specifications for the Siemens SWT-2.221-101 Low Noise Wind Turbine

| Specification | Turbine |
|--------------------------|---------------------------------|
| Make and model | Siemens SWT-2.221-101 Low Noise |
| Nominal power | 2.221 MW |
| Hub height (above grade) | 80 m |
| Rotor diameter | 101 m |
| Number of blades | 3-bladed, horizontal axis |
| Blade length | 49 m |
| Swept area | 8,000 m ² |
| Cut-in wind speed | 4 m/s |
| Cut-out wind speed | 25 m/s |
| Rated wind speed | 12-13 m/s |

Source: Modified from Siemens, 2010c

As shown on Plate 1, the Siemens SWT-2.221-101 Low Noise wind turbine is made up of four main components: the foundation, tower, nacelle (i.e., hub, or generator housing) and blades. The nacelle will be mounted on an 80 m high tubular steel tower fitted with internal personnel hoists and lifts. A prefabricated power module is located at the bottom of the tower and provides the platform for the power converter, the turbine transformer and the medium-voltage switchgear (Siemens, 2010a).

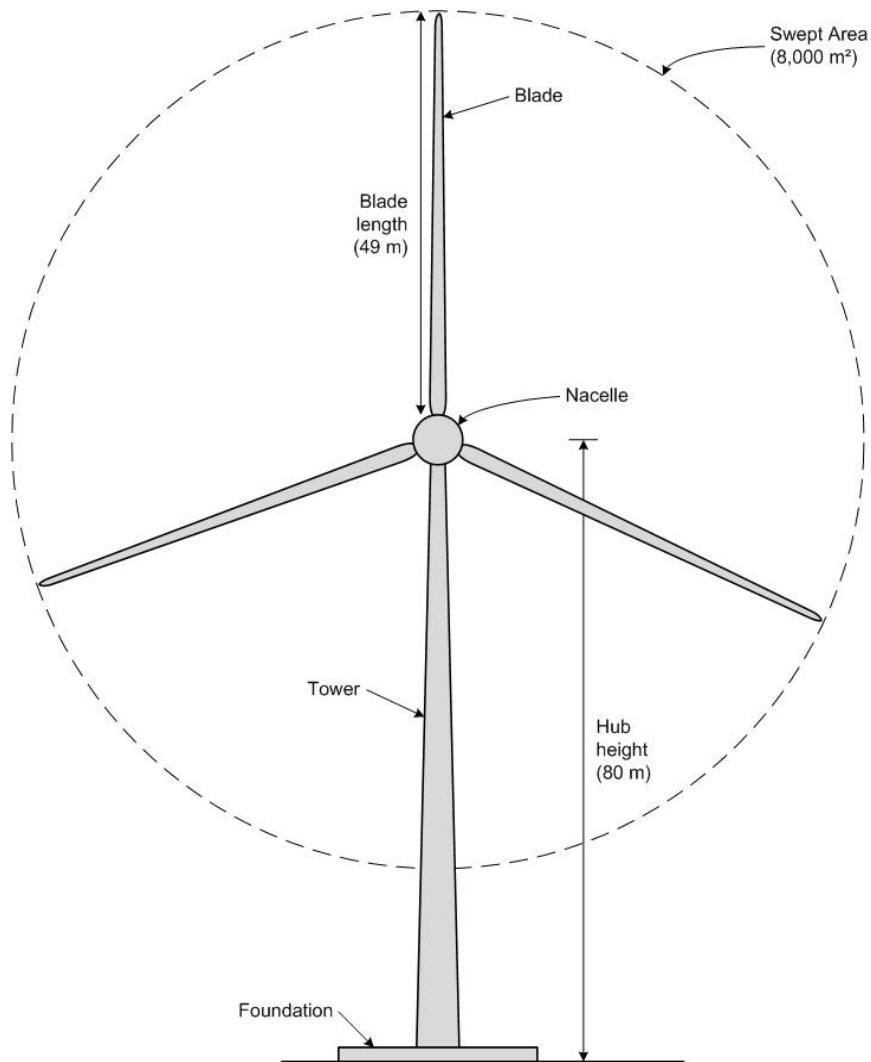
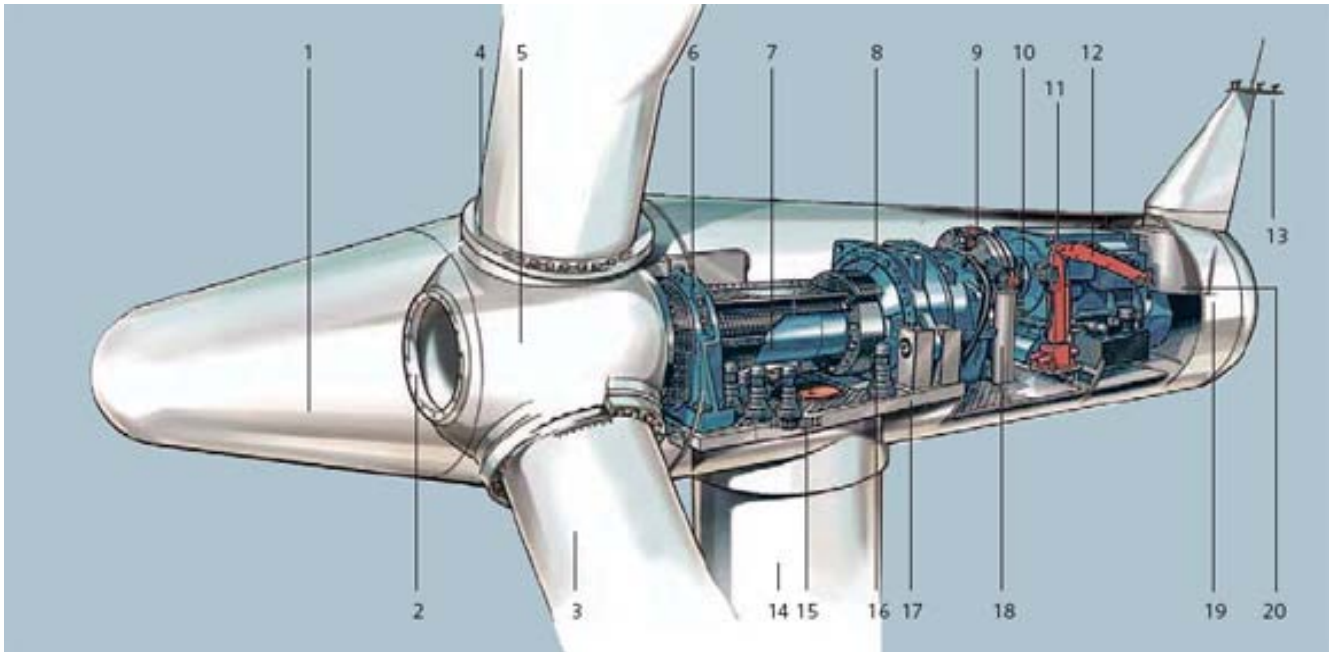


Plate 1: Basic Wind Turbine Specifications

Three 50 m rotor blades made of fibreglass-reinforced epoxy are mounted to the rotor hub (Siemens, 2010a). The Siemens SWT-2.221-101 Low Noise wind turbine will generate electricity between the wind speeds of 4 m/s (i.e., the cut-in wind speed) and 25 m/s (i.e., the cut-out wind speed) and will reach its nameplate capacity of 2.221 MW when wind speeds reach approximately 12 m/s (Siemens, 2009).

As shown on Plate 2, most of the equipment used to convert wind energy into electricity is contained in the nacelle of the turbine, which will also act as a sound enclosure to reduce noise emissions. The rotor is specifically designed to optimize the energy returns under various wind conditions. In order to maximize production of electricity, the wind turbine is designed to automatically rotate (yaw) into the wind and adjust the pitch of the blades. In low and medium wind speeds, the blade pitch setting is slowly adjusted to provide maximum power output at any given wind speed. When the rated wind speed is reached, the pitch angle is adjusted to maintain the power level. Limitation of the power output in high winds is necessary on all wind turbines in order to prevent the generator from overloading.



| | | | |
|-------------------|----------------|---------------------------|---------------------|
| 1 Spinner | 6 Main bearing | 11 Generator | 16 Yaw gear |
| 2 Spinner bracket | 7 Main shaft | 12 Service crane | 17 Nacelle bedplate |
| 3 Blade | 8 Gearbox | 13 Meteorological sensors | 18 Oil filter |
| 4 Pitch bearing | 9 Brake disc | 14 Tower | 19 Canopy |
| 5 Rotor hub | 10 Coupling | 15 Yaw ring | 20 Generator fan |

Plate 2: Nacelle Arrangement (Siemens, 2009)

The nacelle includes major components such as the main shaft and bearing, gearbox, brake disc and generator. The nacelle is climate controlled and is constructed from steel and fibreglass to protect against the elements (e.g., lightning). The wind turbine is equipped with lightning protection to protect from the effects of direct and nearby strikes. The overall design basis refers to the international standard IEC 61400-24 Lightning Protection Level I, and includes (Siemens, 2010b):

- Protection of the blades with a dedicated lightning termination pad system. A flexible down conductor located inside the blade provides a dedicated conductor path to the main shaft;
- Protection of the main shaft by a 5-mm steel plate, acting as a Faraday cage for the nacelle. The meteorological instruments are protected by a separate lightning protection system. All main components are effectively grounded;
- Protection of the turbine controller by surge protection devices installed with mechanical overload protection; and
- Conduction from the nacelle to the earth via the tower and heavy bounding of the foundation.



2.1.1 Acoustic Emissions Data

The operation of the wind turbines will generate noise. The SWT-2.221-101 Low Noise wind turbine has a maximum overall sound power rating of 105.0 dBA. Additional information on the acoustic data, including typical octave band spectra are included in Appendix A. As this information is considered confidential (proprietary knowledge), this Appendix is provided under separate cover to MOE.

2.1.2 Manufacturer Technical Data

The manufacturer’s technical specifications for the SWT-2.221-101 Low Noise wind turbine are summarized in Table 3.

Table 3: Technical Specifications for the Siemens SWT-2.221-101 Low Noise Wind Turbine

| Component | Element | Specification |
|-----------------------|--------------------------|-----------------------------|
| Rotor | Type | 3-bladed, horizontal |
| | Position | Upwind |
| | Diameter | 101 m |
| | Swept area | 8,000 m ² |
| | Rotor speed | 6-16 rpm |
| | Power regulation | Pitch regulation |
| | Rotor tilt | 6 degrees |
| Blades | Type | Self-supporting |
| | Length | 49 m |
| | Root chord | 3.40 m |
| | Aerodynamic profile | NACA 63.xxx, FFAxxx, SWPxxx |
| | Material | GRE |
| | Surface gloss | Semi-matt, <30 / ISO2813 |
| | Surface colour | Light grey, RAL 7035 |
| Aerodynamic brake | Type | Full-span pitching |
| | Activation | Active, hydraulic |
| Load supporting parts | Hub | Nodular cast iron |
| | Main bearings | Spherical roller bearing |
| | Transmission shaft | Alloy steel |
| | Nacelle bedplate | Steel |
| Transmission system | Coupling hub – shaft | Flange |
| | Coupling shaft – gearbox | Shrink disc |
| | Gearbox type | 3-stage planetary-helical |
| | Gearbox ratio | 1:91 |
| | Gearbox lubrication | Splash / forced lubrication |
| | Gearbox oil filtering | Inline and offline |
| | Oil volume | Approximately 400 L |
| Gearbox cooling | Separate oil cooler | |



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| Component | Element | Specification |
|------------------|---------------------------|---|
| | Gearbox designation | PEAB 4456 or EH851 |
| | Gearbox manufacturer | Winergy AG or Hansen Transmissions |
| | Coupling gear – generator | Double flexible coupling |
| Mechanical brake | Type | Hydraulic disc brake |
| | Position | High-speed shaft |
| | Number of callipers | 2 |
| Generator | Type | Asynchronous |
| | Nominal power | 2,221 kW |
| | Synchronous speed | 1,500 rpm |
| | Voltage | 690 V |
| | Frequency | 60 Hz |
| | Protection | IP54 |
| | Cooling | Integrated heat exchanger |
| | Insulation class | F |
| Canopy | Generator designation | AMA 500L4 BAYH |
| | Type | Totally enclosed |
| Yaw system | Material | Steel |
| | Type | Active |
| | Yaw bearing | Externally geared slew ring |
| | Yaw drive | Eight electrical gear motors with frequency converter |
| Controller | Yaw brake | Passive friction brake |
| | Type | Microprocessor |
| | SCADA system | WPS via modem |
| Tower | Controller designation | KK WTC 3.0 |
| | Type | Cylindrical and/or tapered tubular steel tower |
| | Hub height | 80 m or site-specific |
| | Corrosion protection | Painted |
| | Surface gloss | Semi-gloss 80-50 ISO 2813 |
| Operational data | Surface colour | Light grey, RAL 7035 |
| | Cut-in wind speed | 4 m/s |
| | Nominal power | 12-13 m/s |
| | Cut-out wind speed | 25 m/s |
| Weights | Maximum 2 s gust | 55 m/s (standard version) 59.5 m/s (IEC version) |
| | Rotor | 62 tons |
| | Nacelle excl. rotor | 82 tons |
| | Tower (80 m) | 162 tons |

Source: Modified from Siemens 2010c



2.2 Siemens SWT-2.221-93 Low Noise Wind Turbine

The Siemens SWT-2.221-93 Low Noise wind turbine (nominal power 2.221 MW) is especially suited to areas with moderate average wind speeds and includes a generator that is designed for high efficiency at partial loads (Siemens, 2010d). The majority of the Siemens SWT-2.221-93 Low Noise wind turbine technical specifications are the same as the SWT-2.221-101 Low Noise wind turbine, however a summary of the technical specifications that are different for the Siemens SWT-2.221-93 Low Noise wind turbine are provided in Table 4 below.

Table 4: Siemens SWT-2.221-93 Low Noise Wind Turbine Technical Specifications

| Component | Element | Specification |
|---------------------|----------------------|---|
| Rotor | Diameter | 93 m |
| | Swept area | 6,800 m ² |
| Blades | Length | 45 m |
| | Tip Chord | 0.8 m |
| | Root chord | 3.50 m |
| | Aerodynamic profile | NACA 63.xxx, FFAxxx |
| Transmission system | Gearbox designation | PEAB 4456 |
| | Gearbox manufacturer | Winergy AG |
| Yaw system | Yaw drive | Eight electrical gear motors |
| Operational data | Nominal power | 13-14 m/s |
| | Maximum 2 s gust | 55 m/s (standard version) 59.5 m/s (special version) |
| Weights | Rotor | 60 tons |

Source: Modified from Siemens, 2010d

2.2.1 Acoustic Emissions Data

The Siemens SWT-2.221-93 Low Noise turbine has a maximum overall sound power rating of 104.4 dBA. Additional information on the acoustic data, including typical octave band spectra are included in Appendix A. As this information is considered confidential (proprietary knowledge), this Appendix is provided under separate cover to MOE.



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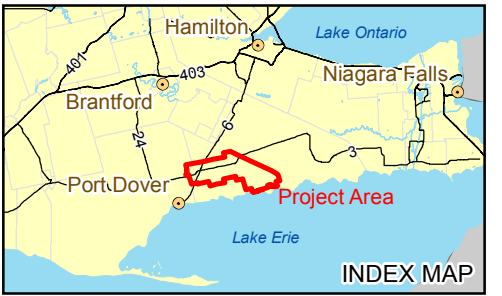
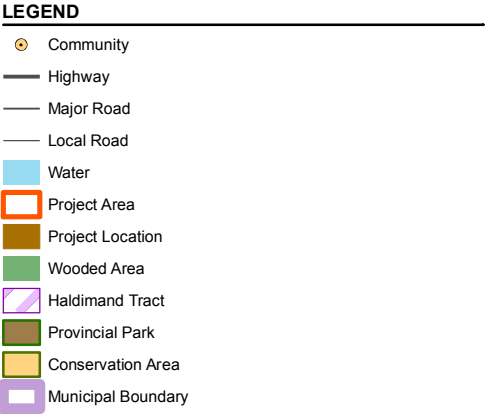
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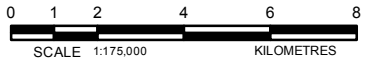
FIGURE 1

Project Area



REFERENCE

Base Data - MNR NRVIS, obtained 2004, CANMAP v2008.4
 Produced by Golder Associates Ltd under licence from
 Ontario Ministry of Natural Resources, © Queens Printer 2009
 Projection: UTM Datum: NAD 83 Coordinate System: UTM Zone 17



| | | | |
|--|--------------------------|--------------------------------|-----------|
| PROJECT | | Summerhaven Wind Energy Centre | |
| TITLE | | PROJECT AREA | |
| <p>Golder Associates Mississauga, Ontario</p> | PROJECT NO. 10-1151-0035 | SCALE AS SHOWN | REV. |
| | DESIGN PP 7 Apr. 2010 | | |
| | GIS BC 26 Sep. 2010 | | |
| | CHECK PP 26 Sep. 2010 | | |
| REVIEW JW 26 Sep. 2010 | | | FIGURE: 1 |



APPENDIX A

Acoustic Emission Data

SWT-2.221-101 Low Noise, Hub Height 80 m Acoustic Emission

Sound Power Levels

The warranted sound power levels are presented with reference to the code IEC 61400-11:2002 with amendment 1 dated 2006-05 based on a hub height of 80 m and a roughness length of 2.133 m as described in the IEC code. The sound power levels (L_{wa}) presented are valid for the corresponding wind speeds referenced to a height of 10 m above ground level.

| Wind speed [m/s] | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | Up to cut-out |
|-------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|---------------|
| Sound Power Level | 105.0 | 105.0 | 105.0 | 105.0 | 105.0 | 105.0 | 105.0 | 105.0 | 105.0 | 105.0 |

Table 1: Noise emission, L_{wa} [dB(A) re 1 pW]

Typical Octave Band

Typical, not warranted octave band spectra are tabulated below for 6 and 8 m/s referenced to 10 m height.

| Octave band, centre frequency [Hz] | 63 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 |
|------------------------------------|------|------|------|------|------|------|------|------|
| Sound Power Level | 82.6 | 93.8 | 97.0 | 99.5 | 99.6 | 97.1 | 89.3 | 84.9 |

Table 2: Typical octave band for 6 m/s

| Octave band, centre frequency [Hz] | 63 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 |
|------------------------------------|------|------|------|------|-------|------|------|------|
| Sound Power Level | 82.4 | 93.0 | 96.0 | 99.8 | 100.1 | 96.5 | 89.6 | 85.7 |

Table 3: Typical octave band for 8 m/s

SWT-2.221-93 Low Noise, Hub Height 80 m Acoustic Emission

Sound Power Levels

The warranted sound power levels are presented with reference to the code IEC 61400-11:2002 with amendment 1 dated 2006-05 based on a hub height of 80 m and a roughness length of 2.133 m as described in the IEC code. The sound power levels (L_{wa}) presented are valid for the corresponding wind speeds referenced to a height of 10 m above ground level.

| Wind speed [m/s] | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | Up to cut-out |
|-------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|---------------|
| Sound Power Level | 103.7 | 104.4 | 104.4 | 104.4 | 104.4 | 104.4 | 104.4 | 104.4 | 104.4 | 104.4 |

Table 1: Noise emission, L_{wa} [dB(A) re 1 pW]

Typical Octave Band

Typical, not warranted octave band spectra are tabulated below for 6 and 8 m/s referenced to 10 m height.

| Octave band, centre frequency [Hz] | 63 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 |
|------------------------------------|------|------|-------|------|------|------|------|------|
| Sound Power Level | 84.7 | 95.0 | 100.6 | 98.5 | 94.6 | 92.8 | 88.2 | 81.0 |

Table 2: Typical octave band for 6 m/s

| Octave band, centre frequency [Hz] | 63 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 |
|------------------------------------|------|------|------|------|------|------|------|------|
| Sound Power Level | 85.5 | 93.9 | 99.1 | 99.2 | 96.9 | 93.5 | 89.0 | 85.4 |

Table 3: Typical octave band for 8 m/s

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